



Recommendation:
 Silicone groove (hollow weld) "OttoSeal S110"
 Glue: ISO-glass into the profiles
 Glue: "Dow Corning # 895"
 Number of glue points:
 Door shoe and glass holding profile
 Glue points distance: max. 400 mm
 (min. 3 glue points per profile)
 Seal profile (pos. 3)

Left hand leaf: as shown
 Right hand leaf: reversed image

- Recommendations:**
- a) Airing holes for hardening the silicone
 - b) Circumferential glass edges coated in the same color as the silicone

	4	4	Self tapping countersink screw X25	4,8x80	17	419404
	1	1	Profile f. centre seal vertical	FH	16	418533
	1	1	Side seal	FH	15	418122
	1	1	Joint central	FH	14	418123
	1	1	Glass	GBxGH	13	.
	2	2	Groove block	.	12	417954
	2	2	Brush seal	FB-6	11	419405
	1	1	Glazing seal 1.5	(L1+L2)*2	10	401402
	1		Floor guide glider end-to-end	.	9	503312
	4	4	Self tapping countersink screw	4,8x50	8	419403
	10	10	Hard wood wedge (gl.supp)	.	7	419221
	1	1	Silicone / glue	.	6	.
	1	1	Door shoe profile bottom (PVC)	FB-32	5	418119
	1	1	E-profile vertical	FB-12	4	418536
	1	1	Profile f. centre seal vertical	FH	3	418532
	1	1	Door shoe profile horizontal	L1+31.2	2	418530
	1	1	Door shoe profile horizontal	L1+31.2	1	418531
	Pcs.	Pcs.	Description	Measures	Pos.	TID
	II	I	Leaf width	FB =		
	Fixedwing, 26-34 glass		Leaf height	FH =		
	Fixedwing, 26-34 glass		Glass height	GH = FH-95		
			Glass width	GB = FB-79		
			Facial height	L2 = FH-145		
			Facial width	L1 = FB-105		

The door leaves must be made from material which do not bear any potential risk of injury in any case of breakage (for example single sheet toughened safety glass, compound safety glass etc.). Transparent door leaves must be clearly labelled to be recognised as such.

* Safety margin according to national regulation
 Sensor technology according to national regulations
 Anodize/color layer thickness: _____ Additional info:
 RAL : _____

Object:
 Customer:
 Order-Nr.: _____ Date: _____ Release signatur: _____

Dimensional drawing for leaf production
 Scale: _____ %
 Drawn: _____ 06.10.2023 MURO
 ok to print
 Operator: Profilsystem Execution
Sliding leaf, large LR 32THERM wet glazed
 TORMAX AUTOMATIC TORMAX a Division of LANDERT Group AG
 CH-8180 Bulach-Zurich Document number: T3_390_151 Index E