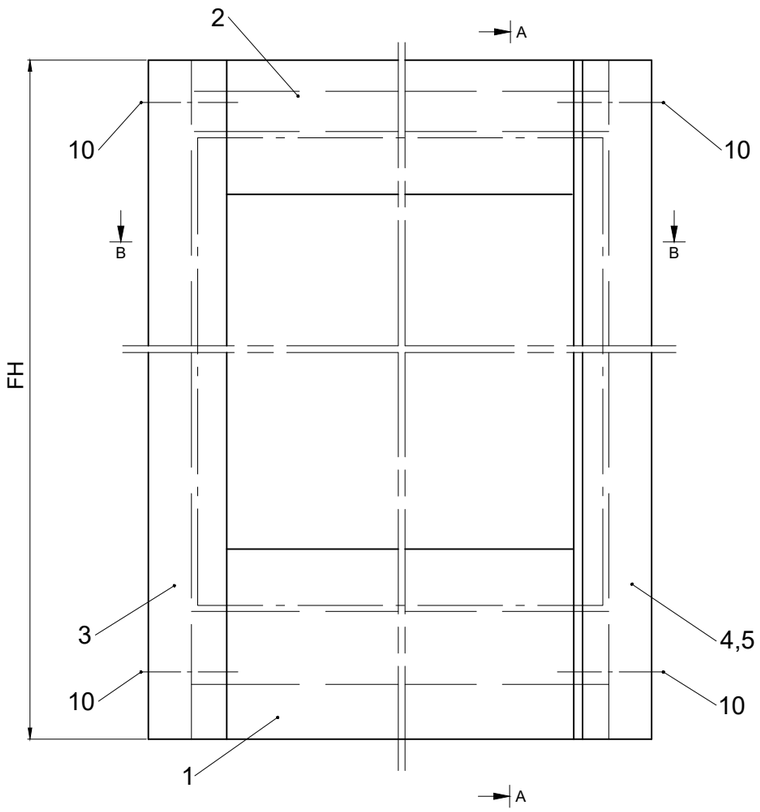
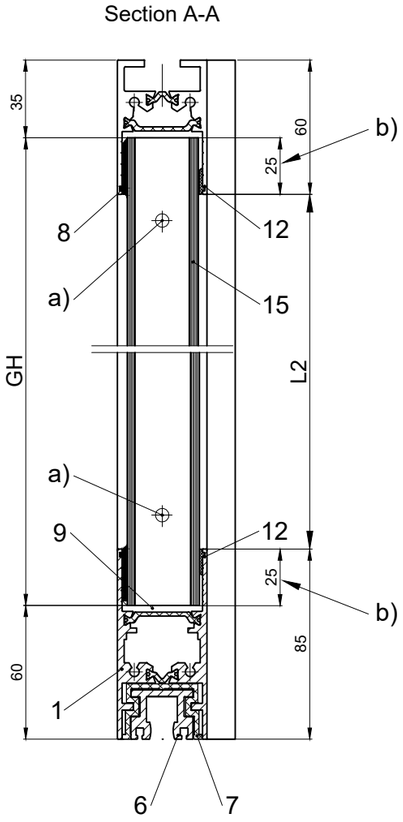
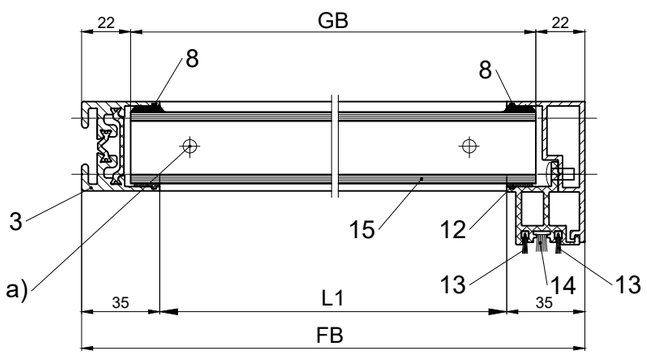
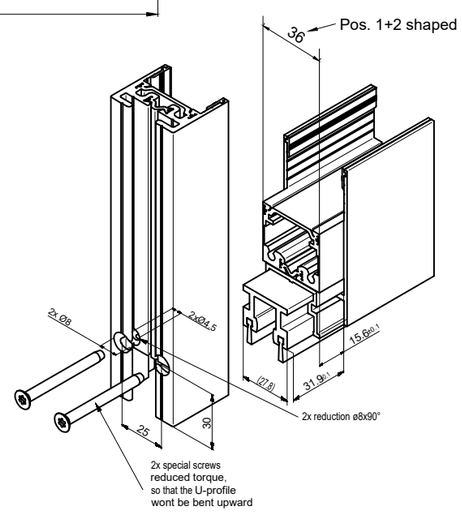
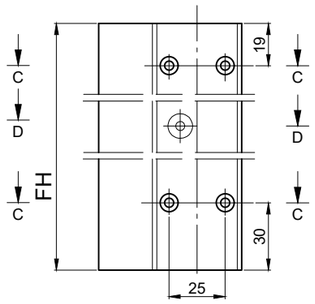




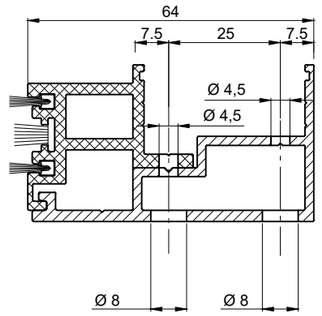




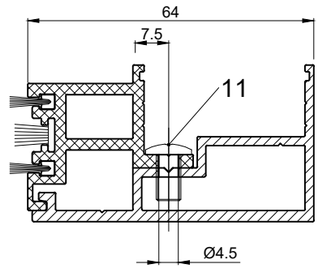
Sealing profile (E-profile) item 4 and 5



Section C-C
M 2:1

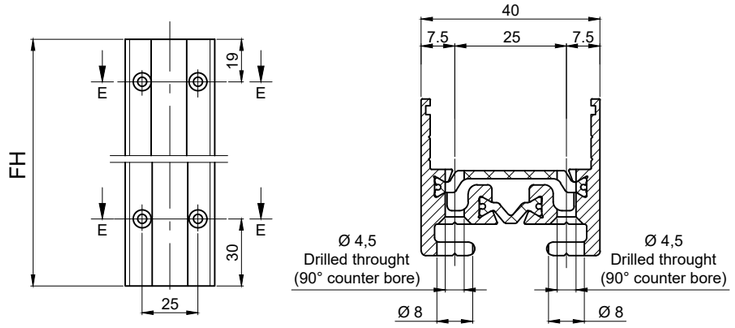


Section D-D
M 2:1



Sealing Profilée Item 3:

Section E-E
M 2:1



Recommendation:

Silicone groove (hollow weld) “OttoSeal S110“

Glue: ISO-glass into the profiles

Glue: "Dow Corning # 895"

Number of glue points:
Door shoe and glas holding profile
Glue points distance: max. 400 mm
(min. 3 glue points per profile

Seal profile (pos. 3)

Left hand leaf: as shown
Right hand leaf: reversed image

Recommendations:

a) Airing holes for hardening the silicone

b) Circumferential glass edges coated in the same color as the silicone

			1	Glass	GBxGH	15	.
			1	Brush seal large	FB-5	14	323872
			2	Brush seal	FB-5	13	419405
			1	Glazing seal 1.5	(L1+L2)*2	12	401402
			8	Pan-head screw	M4x12	11	419562
			8	Self tapping countersink screw	4,8x50	10	419403
			10	Hard wood wedge (gl.supp)	4x7x100	9	419221
			1	Silicone	.	8	
			1	Door shoe profile bottom(PVC)	FB-45	7	418119
			1	Guiding profile	FB-5	6	418536
			1	E-profile vertical	FH	5	418817
			1	E-profile vertical	FH	4	418534
			1	Profile f. centre seal vertical	FH	3	418532
			1	Door shoe profile horizontal	L1+31.2	2	418530
			1	Door shoe profile horizontal	L1+31.2	1	418531
		Pcs.	Pcs.	Description	Measures	Pos.	**TID**
		II	I	Leaf width	**FB =**		
		Fixedwing, 26-34 glass	Fixedwing, 26-34 glass	Leaf hight	**FH =**		
				.	.		
				Glass hight	GH = FH-95		
				Glass width	**GB = FB-44**		
				Facial hight	**L2 = FH-145**		
				Facial width	**L1 = FB-70**		

The door leaves must be made from material which do not bear any potential risk of injoury in any case of breakage (for example single sheet toughened savety glass, compound safety glass etc.). Transparent door leaves must be clearly labelled to be recognised as such.

* Safety margin according to national regulation

Sensor technology according to national regulations

Anodize/color: _____ layer thickness: _____ RAL : _____ Additional info: _____

Object:

Customer:

Order-Nr.: Date: Releasesignatur:

Dimensional drawing for leaf production | Scale % | Drawn 16.02.2023 MURO | ok to print

Operatortyp: Profilsystem Execution

Fixet wing LR 32THERM wet glazed

TORMAX AUTOMATIC ★★★★★ TORMAX a Division of LANDERT Group AG CH-8180 Bulach-Zurich | Document number.: T3_390_152 | Index B